

Approved By	Signature	Date
Quality Manager	Padraig Leyland	14/01/04
Managing Director	Maura Burke	14/01/04

Description:

60 Litre Opentop Drum.

Method of Fabrication:

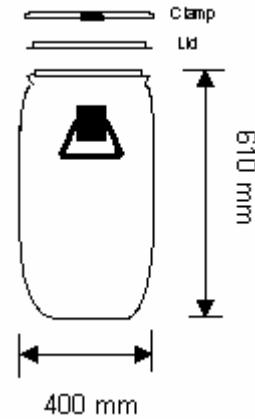
Body: Extrusion Blowmoulded.
Lid: Injection Moulded

Materials:

Body: High Density Polyethylene
Lid: Polyethylene
Gasket: Foamed Rubber.

Colour:

As agreed at the time of placing the order



Dimensions in mm:

Drum Height without lid.	610	
Drum Height with lid.	620	
External diameter.	400	
Wall Thickness (mm)	Body	Base
Minimum	2.5	2.75

Capacity:

60.0 Litres Nominal.
61.2 Litres Brimful.

Weight kg:

Bodymass 2.5 +/- 0.15.
Lid & Clamp 0.54

Closures:

1. Polyethylene lid.
2. Galvanised steel clamp with C section and toggle action handle

Packing:

Packed in rows of 9 in shrink wrapped bales.
Rows are 2 high; total per bale is 18.

Approvals:

All materials used in the manufacture of the container and lid conform to National/International foodstuff legislation.

UN Number:

U 1H2 / X112 / S / **
N GB 4314

Where ** = Year Of Manufacture

Note: It is the customer's responsibility to ensure chemical and physical compatibility between the drum and product filled.

Revision History

Revision No	Effective Date	Brief description of change
000	17/05/2001	Initial release of document
001	05/05/2003	General layout of specification changed.
002	14/01/2004	Chemical compatibility statement added.